User Instructions for the Case Graphiter

1.0 GENERAL INFORMATION
The Case Graphiter (see Fig. 1) uses white motor mica to properly lubricate the inside of previously-fired case necks before sizing with Forster’s Bench Rest® Full Length or Neck Sizing Dies.

By moving the case neck up and down on the correct mica-covered brush, the neck is both cleaned and lubricated. The mica coating allows smooth and easy resizing as the sizing die’s expander ball passes through the case mouth.

Figure 1. Case Graphiter

- Constructed of tough, impact-resistant plastic.
- Mounting holes in base allow permanent mounting.
- The three brushes mounted in the base accommodate all calibers from .22 to .35.
- Includes enough mica to lubricate 2000 to 3000 cases.

2.0 SAFETY INFORMATION
- Always wear safety glasses.

3.0 PREPARATION (See Fig. 1)
- Open the plastic bag containing the mica.
- Pour the mica into the base.
- Put the cover on the base and, while holding securely, shake the assembly a couple of times to distribute the mica on the brushes.
- Tap the base on a hard surface to level off the mica.
- Remove the cover. The Case Graphiter is ready to use (see Fig. 2)

Figure 2. Case Graphiter Ready to Use

NOTICE.
If desired for stability, use the pre-drilled mounting holes to fasten the base to a block of wood.

4.0 PROCEDURE
- Slide the empty case up and down on the proper-sized brush to clean and lubricate the case neck.
- Wipe the mica off the outside of the case neck to prevent later scratching during the sizing process.

NOTICE
The mica is not petroleum based and will not affect gunpowder. It does not need to be removed from the inside of the case neck.

5.0 AFTER USE
Ensure the cover is on the Case Graphiter when not in use to keep dust and grit from contaminating the mica.

6.0 ORDERING INFORMATION

Table 1. Replacement Parts

<table>
<thead>
<tr>
<th>Order Number</th>
<th>Description</th>
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<tbody>
<tr>
<td>011341-012</td>
<td>Powdered White Motor Mica</td>
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<tr>
<td>011341-013</td>
<td>Nylon Brush, .22 cal</td>
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<tr>
<td>011341-014</td>
<td>Nylon Brush, .270 cal</td>
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<tr>
<td>011341-015</td>
<td>Nylon Brush, .35 cal</td>
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Table 2. Complete Product

<table>
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<tr>
<th>Order Number</th>
<th>Description</th>
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<td>011341</td>
<td>Case Graphiter</td>
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WARRANTY
All Forster Products are warranted against defects in materials and workmanship for the life of the product. Parts which, by nature of their function, are subject to normal wear (such as springs, pins, etc.) and parts which have been altered, abused or neglected, are excluded from the warranty. If the product is deemed defective by workmanship or materials, it will be repaired, reconditioned or replaced (at Forster’s option). This warranty supersedes all other warranties for Forster Products whether written or oral.

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