
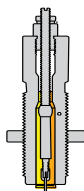
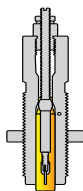




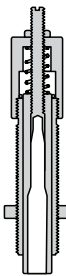

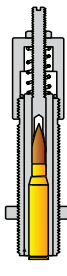




# FORSTER PRODUCTS

## Forster Products Bench Rest® Reloading Dies

*Help you target maximum performance.*

Sizing Dies		
<div>Full Length Sizing Die</div> <div></div>	<ul style="list-style-type: none"><li>• Sizes the case neck, shoulder, and body</li><li>• Deprimes and expands the case neck</li><li>• Used with any rifle of a specific cartridge (for example: any 220 Swift die works for any 220 Swift rifle)</li><li>• Allows the case to be re-chambered in any SAAMI minimum size rifle chamber with minimal play</li><li>• Available individually or as a set with a Bench Rest Seater Die</li><li>• Machined with one-piece reamers to achieve phenomenal concentricity</li></ul>	<div><div>Die Sizing Outside of Case and Removing Spent Primer</div></div> <div><div>Die Beginning to Expand Case Neck</div></div>
<div>Bushing Bump Neck Sizing Die*</div> <div></div>	<ul style="list-style-type: none"><li>• Sizes the neck for bullet tension, sizes shoulder to set headspace and deprimes</li><li>• Prevents overworking of case brass</li><li>• Best for fine tuning brass for use with a specific rifle</li><li>• Uses .001" increment Bushings to fine tune neck tension and bullet grip</li><li>• Available individually or as a Kit with three pre-selected Bushings</li><li>• Machined with one-piece reamers to achieve phenomenal concentricity</li><li>• Custom size your cases to your rifle's chamber</li></ul>	<div><div>Before Sizing</div></div> <div><div>After Sizing</div></div> <div>Optimal Neck Diameter</div> <div>Optimal Headspace</div> <div><small>View exaggerated for clarity.</small></div>
Seater Dies		
<div>Bench Rest Seater Die</div> <div></div>	<ul style="list-style-type: none"><li>• Our innovative, caliber-specific sliding die chamber holds the bullet, case, and seating stem in perfect alignment while the bullet is seated</li><li>• Available individually or as a set with a Full Length Sizing Die</li><li>• Non-crimping style provides accuracy, consistency, and virtually flawless alignment</li></ul>	<div><div>Empty Die Chamber**</div></div> <div><div>Everything Aligned, Ready to Seat Bullet</div></div> <div><div>Seated Bullet</div></div> <div><small>** Bench Rest Seater Die is shown.</small></div>
<div>Ultra™ Micrometer Seater Die</div> <div></div>	<ul style="list-style-type: none"><li>• Our innovative, caliber-specific sliding die chamber holds the bullet, case, and seating stem in perfect alignment while the bullet is seated</li><li>• Micrometer fine tunes your precise seating depth requirements</li><li>• Use if you like to experiment with various bullets and loads for many different shooting applications.</li><li>• Non-crimping style provides accuracy, consistency, and virtually flawless alignment</li></ul>	
Bench Rest® Die Set		
<div>Bench Rest Die Set</div> <div>One Full Length Sizing Die and one Bench Rest Seater Die</div> <div></div>	<ul style="list-style-type: none"><li>• For every rifle caliber you own, we recommend that you have a Full Length Sizing Die and a Bench Rest Seater Die.</li><li>• Our Bench Rest Die Set includes one Full Length Sizing Die and one Bench Rest Seater Die, all packaged in our Deluxe Die Box.</li></ul>	

\* Recommended for intermediate to advanced users

**Straight shooters.**

## Bench Rest® Die Sets (listed from smallest to largest bullet diameter)

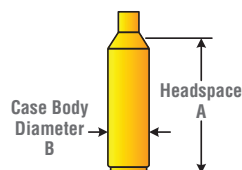
Caliber/Cartridge	Die Set (Full Length Sizer & Seater )
17 Rem	004011
204 Ruger	004021
22 BR	004051
22 Hornet	004041
22 Nosler	004065
22 PPC	004061
22-250 Rem	004141
220 Swift	004131
221 Fireball	004071
222 Rem	004081
222 Rem Mag	004091
223 Rem	004101
223 WSSM	004111
224 Valkyrie	004105
224 Wby Mag	006921
5.6x50 Rimmed	004121
240 Wby Mag	006931
243 Win	004171
243 WSSM	004175
6mmx45 (6x223 Rem)	004265
6x47 Lapua	004176
6mm BR	004181
6 Creedmoor	004177
6mm Dasher	004186
6mm PPC	004191
6mm Rem (244)	004201
6mm XC	004261
25-06 Rem	004221

Caliber/Cartridge	Die Set (Full Length Sizer & Seater )
25 WSSM	004211
257 Ackley (40°)	022431
257 Roberts	004241
257 Wby Mag	007071
26 Nosler	004250
260 Rem (6.5–08)	004251
6.5–284	004281
6.5x47 Lapua	004255
6.5 Creedmoor	004253
6.5 PRC	004254
6.5 Grendel	004256
6.5x57 Mauser	004291
6.5x55 Swedish	004311
6.5x55 SKAN	004612
6.8 SPC	004622
270 Wby Mag	007161
270 Win	004331
270 WSM	004321
7x57 Mauser	004381
7x64 Brenneke	004351
7mm-08	004361
7mm BR Rem	018211
7mm Rem Mag	004401
7mm Rem Ultra Mag	004415
7mm Rem SA Ultra Mag	004418
7mm STW	004341
7mm Wby Mag	007231
7mm WSM	004420

Caliber/Cartridge	Die Set (Full Length Sizer & Seater )
28 Nosler	004222
280 Rem	004421
284 Win	004425
7.62x54 R	004391
30–06	004521
30–30 Win	004451
30–378 Wby Mag	007381
300 AAC Blackout	004453
300 Norma Mag	004455
300 Rem Ultra Mag	004461
300 Rem SA Ultra Mag	004465
300 Wby Mag	007361
300 Win Mag	004471
300 WSM	004481
303 British	004491
308 Win	004501
308 National Match	018331
308 Small Base	018335
325 WSM	004531
8x57 Mauser	004561
8x68S	022291
338 Norma Mag	004575
338 Win Mag	004581
340 Wby Mag	007371
338 Lapua Mag	004571
375 H&H	004651
375 Rem Ultra Mag	004641

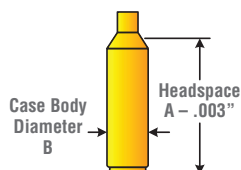
### Differences among our .308 Caliber Full Length Sizing Dies

**308 Win.**



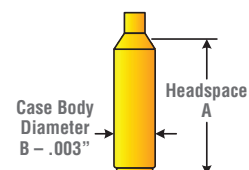
308 Win. meets most reloading needs for this caliber.  
(Order No. 005591)

**308 National Match**



308 National Match “bumps” or sets back the case shoulder, thereby reducing headspace A by .003” from the 308 Win. Case body diameter B is the same as the 308 Win. Intended for use in bolt-action target rifles.  
(Order No. 018311)

**308 Small Base**



308 Small Base retains same headspace A as the 308 Win.; however, it reduces diameter B by .003” from the 308 Win, which is sometimes required for the proper action of ammunition intended for use in automatic, semiautomatic, slide, pump, and some lever-action rifles.  
(Order No. Sizer 30853)

### Forster Products

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F: 815-493-2371  
[forsterproducts.com](http://forsterproducts.com)

### Available from:

### WARRANTY

All Forster Products are warranted against defects in materials and workmanship for the life of the product. Parts which, by nature of their function, are subject to normal wear (such as springs, pins, etc.) and parts which have been altered, abused or neglected, are excluded from the warranty. If the product is deemed defective by workmanship or materials, it will be repaired, reconditioned or replaced (at Forster's option). This warranty supersedes all other warranties for Forster Products whether written or oral.